# Exploring Methods to Apply Gaussian Processes in Industrial Anomaly Detection

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## I. INTRODUCTION

Machine learning describes the field of computers solving problems without explicit solutions. There are many different methods in machine learning that can be used, the best known being Neural Networks which, despite its popularity gives little to no insight into its inner workings. Contrarily, models like Gaussian Processes (GPs) [15] provide an innate interpretability. A GP can be understood as a probability distribution over the space of functions  $f \sim \mathcal{GP}(\mu, k)$ , completely determined by its mean function  $\mu(x)$  and covariance function k(x, x')(also called kernel). In practice, the covariance function is built from kernel functions that represent different patterns in the data. For example, the Linear (LIN) kernel describes linear trends while the Squared Exponential (SE) kernel describes smoothness of the data via its lengthscale hyperparameter. The interpretability of GP models mainly comes from knowing the kernel composition of its covariance function and understanding the corresponding hyperparameters. For instance, if the SE kernel's lengthscale is large the expected behaviour is a very slow change in value. This interpretability can be used in GPbased anomaly detection [5, 11, 8, 4, 2] to not only find an anomaly but also explain how it differs from standard system behaviour. To extend the work on GPs in anomaly detection we explore implementations of GPs which can be applied to datastreams (i.e. real-time capability) and the development of differentiable kernels. To enable the application of GPs in actual industrial use-cases the speed of GPs has to be increased significantly, despite current developments in sparse GPs [12, 14, 7, 6]. As for the differentiable kernels, we explore the cases where underlying physical processes in the form of differential equations dictate the system behaviour and through

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differentiable kernels in combination with multi-output GPs we can learn these behaviours.

Overall we aim to develop methods that advance the field of GPs in multiple different applications by providing new methods for common forms of data. In the following, we briefly present our current research.

# II. HYBRID, PHYSICAL-DATA DRIVEN GP MODELS

In most production systems there is an underlying physical process that determines the system's behaviour, which can be written as differential equations. We plan to make use of this by exploring the application of differentiable covariance functions, based on theorethical works in this area [9, 10], on data from these production systems. By doing this we enable the GP models to learn the system's behaviour and make predictions about the next system state. But in contrast to applying the differential equations directly, the innate ability of GPs to handle noise makes the predictions more stable and better suited for real world applications, which behave different from the ideal scenarios required for differential equations. In later stages of the work we will further explore systems where the differential equations are not known and try to find a suitable representation for the system based on our model.

#### III. STREAM-CAPABLE GPS

With the increase in online data generation and the construction of smart factories, real-time datastream processing rises in importance. Applying standard GPs to the problem is non-trivial since their evaluation cost lies in  $O(n^3)$  and their required space is in  $O(n^2)$  for *n* datapoints [15]. There are multiple works on sparse GPs [13, 12, 14, 7, 6], and while they are successful in accelerating calculations, their approximating nature can cause them to miss local trends and ignore small anomalies. On the other hand, window-based GPs [3, 11] can be unfit to model large-scale trends and their dependency on the window size combined with a high frequency of incoming data can cause the calculations to slow down significantly.

Although there has been research on methods to solve these problems [1], there is currently no way to use previous results to accelerate a kernel search on new data. In our research, we want to propose an algorithm that can adjust a kernel expression based on new information. The adjustment only happens when a drift in the data is detected. This guarantees fast processing while also delivering accurate and interpretable results. Our method in development uses the likelihood of a kernel expression to verify its continued validity and performs a window-based adjusting kernel search in the case of a drift.

## IV. CONCLUSION

The GAIA project aims to make Gaussian Processes more applicable for anomaly detection in new areas like datastreams and production systems with underlying physical processes. With our current research into kernels derived from differential equations we will provide more accurate kernel expressions for many industrial systems, while our developments in streamcapable GPs will present a fast and interpretable algorithm for model selection. In future works we will expand and combine these methods and apply them in other areas of interest.

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